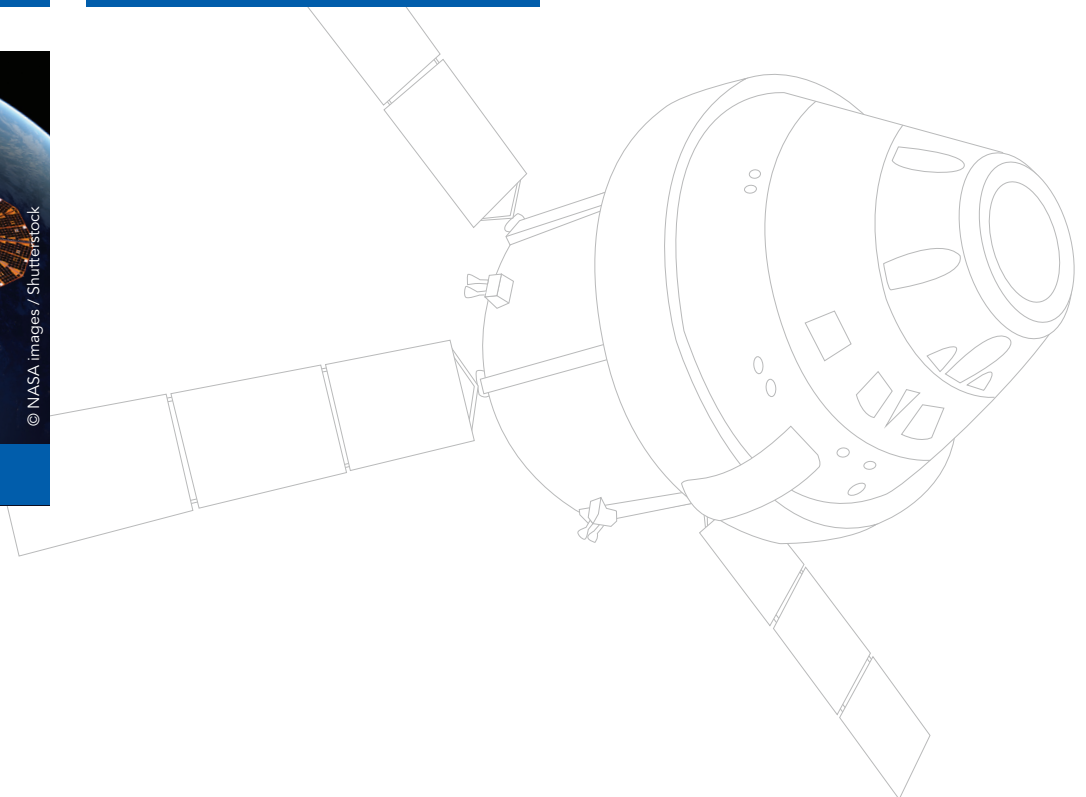
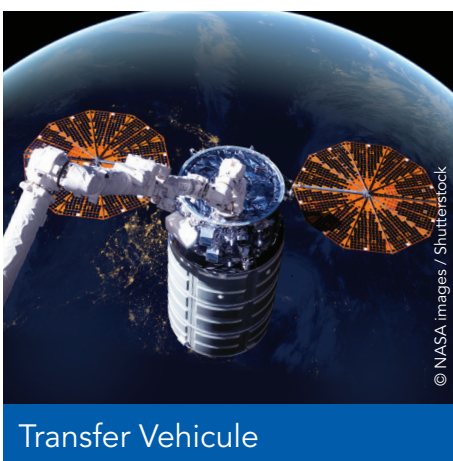
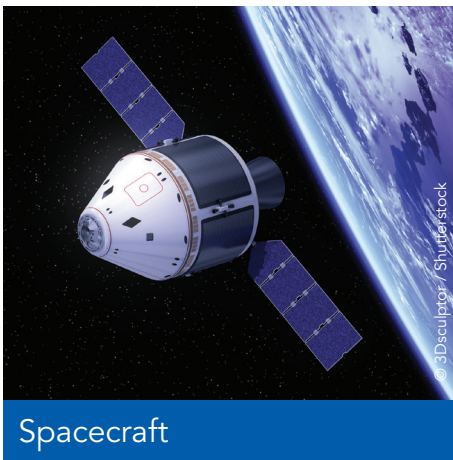




## Space Grade D-Sub Connectors Selector Guide

## Typical applications



## Features & Benefits

### RELIABILITY

#### Successful space heritage

Thoroughly used by the space industry on scientific and commercial missions since 1988.

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### QPL

#### Listed by space agencies

ESA/ESCC 3401 qualified.  
MIL-DTL-24308 qualified.  
GSFC S-311 qualified.  
No LAT required.

---

### NON MAGNETIC NON OUTGASSING

#### Space environment compatible

Low residual magnetism  $\leq 200$  Gamma "NMB".  
Rigorous material selection, process and qualification to optimize the non-outgassing performance.

---

### OPTIMIZED SIZE AND WEIGHT

#### Compact solution

Rectangular shape to save space on panel.  
Lightweight design.

---

### LARGE OFFER

#### Broad range

Complete range to build an end-to-end solution:  
backshells, locking accessories, savers.

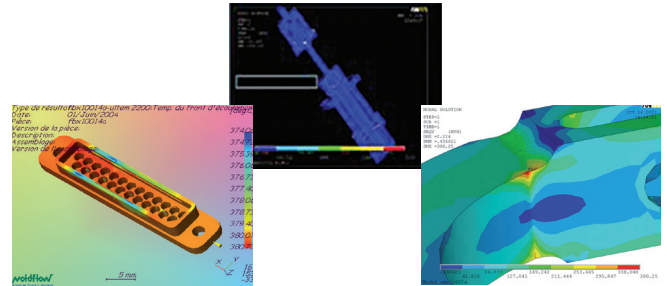
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Thanks to more than 50 years of experience in the space industry, we have accumulated a very rich know-how to support our customers.

This expertise goes from product definition to solution validation and stringent production processes, to follow our motto: *reliable people, reliable solutions!*

## Product definition

- **Material Choice:** Atomic Oxygen corrosion resistance, cold welding prevention, limited outgassing, etc.
- **Product design:** expertise on launching systems design as well as robotic operated connections
- Know-how to support specific needs



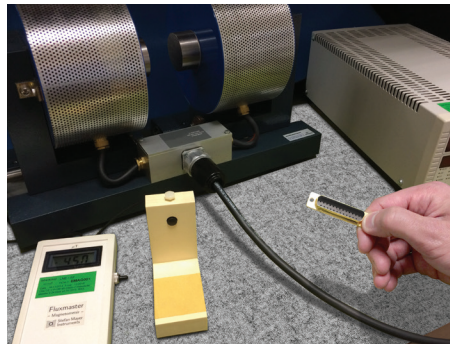
Stress and heat dissipation analysis

## Validation & qualification

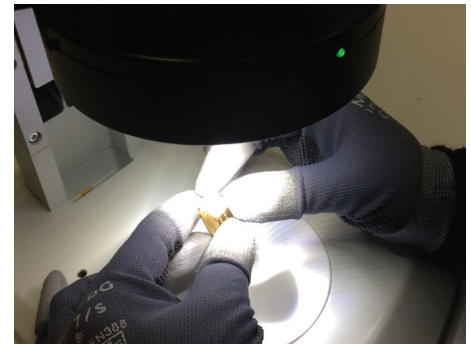
- In-house certified independent laboratory
- Capability to simulate various environments as well as to measure any key parameters



Vacuum bell for robotic operating testing  
-170°C/+200°C temperature gradient



Residual magnetism and magnetic permeability measurement



Binocular controls

## Production processes

- Stringent production process
- Controlled environment
- Binocular inspection
- Rigorous traceability procedures and documentation



Clean Room handling

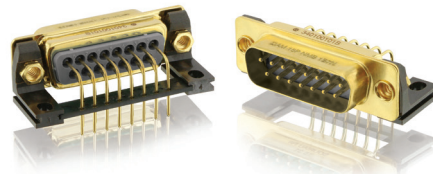
# Space Grade D-Sub Series | Range Presentation

## CONNECTORS



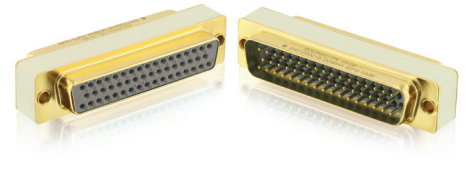
CABLE CONNECTORS

- Contact termination
  - Rear removable crimp contacts
  - Solder bucket contacts
  - Wire wrap contacts
- Grommet version available
- Mounting options
  - Fixed mounting
  - Floating mounting
  - Clinch nuts



PC TAIL CONNECTORS

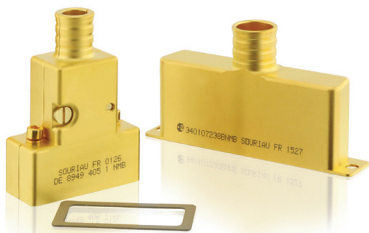
- Contact termination
  - Straight or 90° PC tails
- Mounting options
  - Fixed mounting
  - Clinch nuts
  - Brackets
  - Brittle drilled bar...



SAVER CONNECTORS

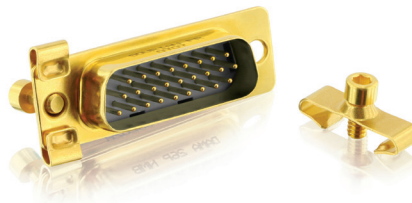
- QPL connectors
- Used to protect the flight equipment connectors from multiple test matings

## ACCESSORIES



BACKSHELLS

- EMI/RFI shielded version
- Lightweight version
- Cable clamp
- Shorting can
- Castellated backshell



SCREW LOCKS

- Male and female versions
- Brass or stainless steel



DUST CAPS

- Antistatic dust caps

## Quality assurance testing

- Qualification
  - The ESA/ESCC D-Sub non-magnetic connectors are qualified to specification 3401
  - MIL and GSFC QPL
- Production control
  - Visual (100%)
  - Insulation resistance (100%)
  - Contact retention (100%)
  - Dimensional (by sampling)
  - Dielectric withstanding voltage (100%)
  - Female contact capability (100%)
- Final production tests
  - Visual (100%)
  - Intermateability
  - Dimensional (by sampling)
- Lot acceptance tests
  - ESA/ESCC 3401 Chart IV qualified
  - Periodic requalification through ESCC 3401 Chart V
  - MIL-DTL-24308 qualification and periodic tests

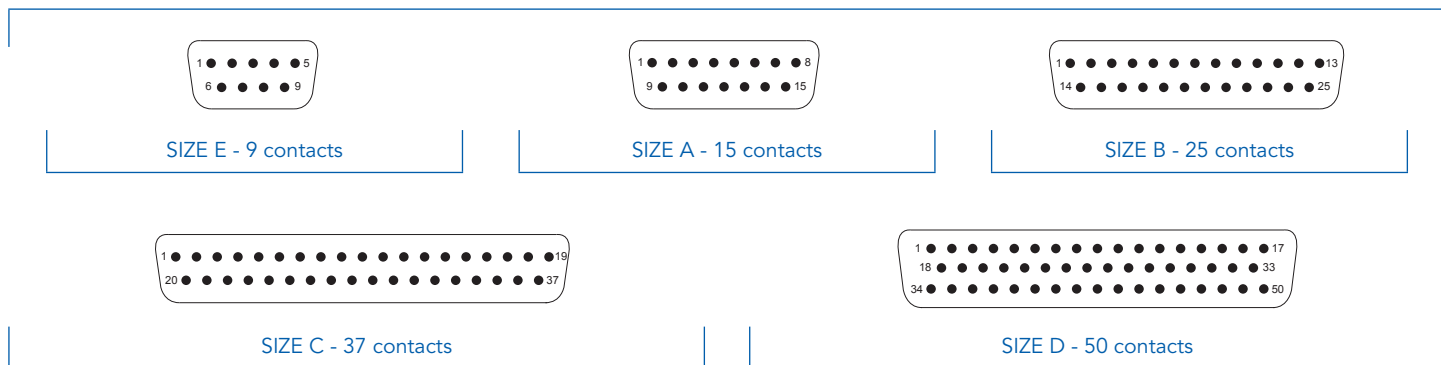
# Space Grade D-Sub Series | Insert Layouts

5  
Shell  
Sizes

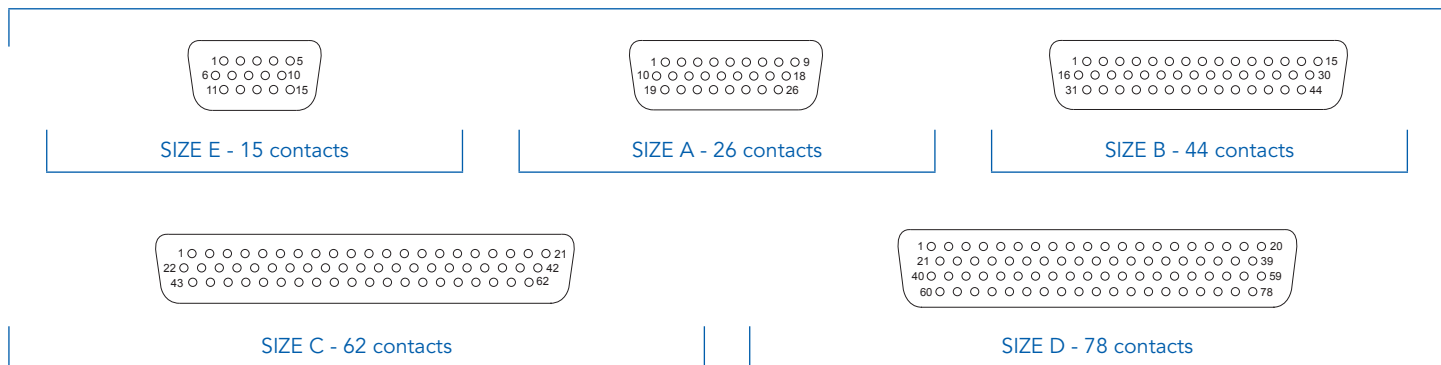
26  
Layouts  
(mixed, HD, ...)

Data  
and  
Power

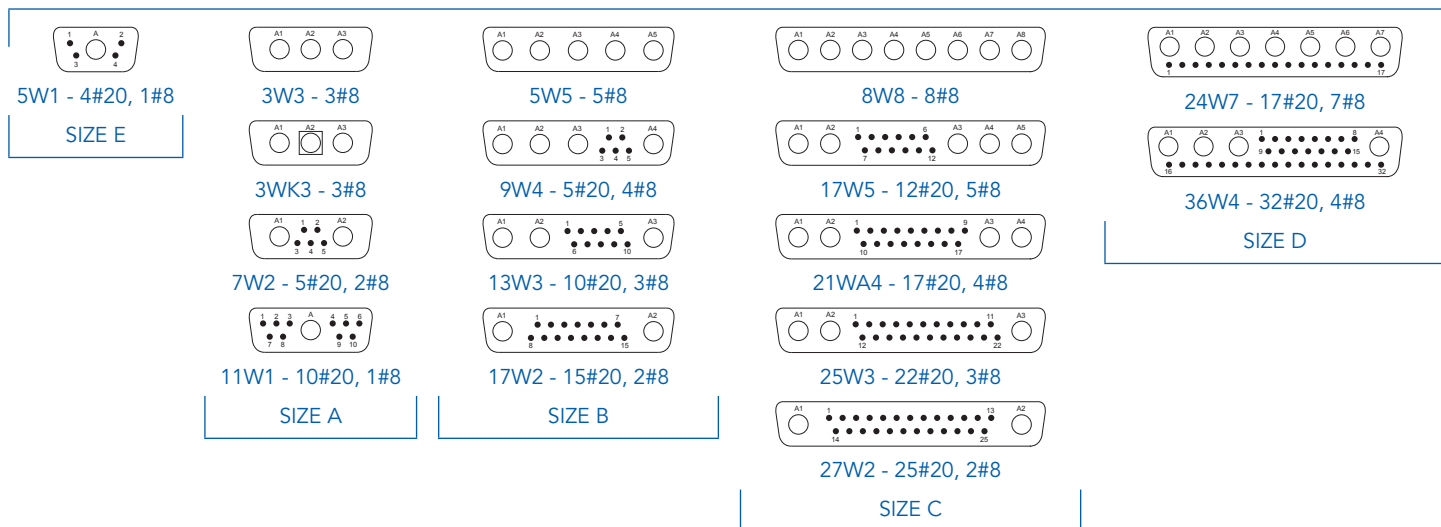
## STANDARD DENSITY LAYOUTS - #20 CONTACTS



## HIGH DENSITY LAYOUTS - #22 CONTACTS

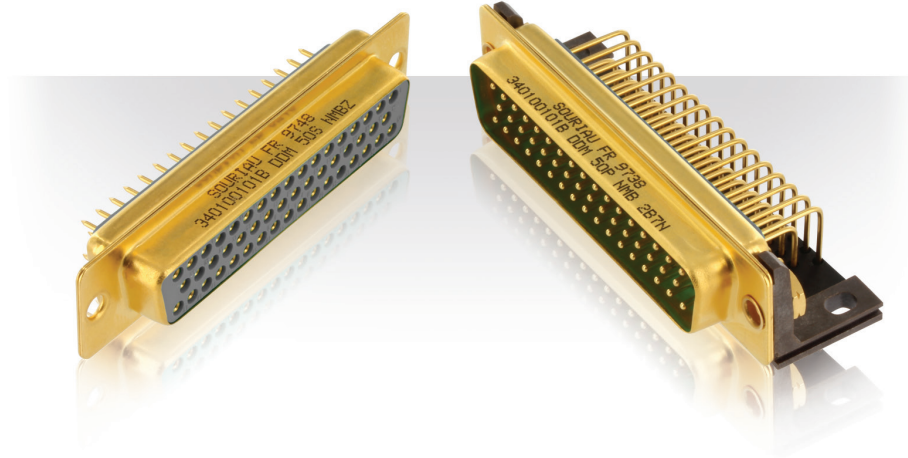


## MIXED LAYOUTS - #20 (SIGNAL) AND #8 (COAX, TWINAX, POWER) CONTACTS



## Description

- Qualified on MIL-DTL-24308 class M
- Qualified by ESA against ESA/ESCC 3401 specifications
- Qualified by NASA against GSFC specifications
- Signal, power, twinax and coax layouts available using non-magnetic shell materials
- Cable, PC tail and saver connectors available
- Comprehensive range of accessories available



## Technical features

### Material

- **Shell:** Brass
- **Shell plating:**  
1.27 micron gold to meet MIL/NASA  
0.7 micron gold to meet ESA
- **Insulator:**  
Glass-fibre filled diallylphthalate resin  
Thermoplastic material
- **Outgassing:**  
according to ECSS-Q-70-02A  
TML<1%; CVCM<0.1%
- **Contacts retaining clip:**  
Beryllium copper
- **Contacts:**  
Copper Alloy  
. 3401/005 /040 & /021: 1.27 microns  
gold mini over 1 micron copper mini  
. 3401/004 : 2.54 microns gold mini over  
1 micron copper mini
- **Accessories:**  
Brass, 0.7 micron gold mini over 1 micron  
copper mini

### Mechanical

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

- **Endurance:** 500 mating cycles
- **Shock:** 50g with an 11ms duration pulse
- **Vibration:** 20g
- **Contact retention:** 40N

### Electrical

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

- **Working voltage** (sea level /50Hz):  
#20 contacts 300 Vrms  
#22 contacts 250 Vrms  
Power and straight coax 250 Vrms  
90° coax/twinax 200 Vrms
- **Dielectric withstanding voltage**  
(at sea level/33000 m):  
#20 contacts 1250/200 Vrms  
#22 contacts 1250/200 Vrms  
Power and straight coax 1000/100 Vrms  
90° coax/twinax 800/100 Vrms
- **Rated current:**  
#20 and coax (center) 7.5A  
#22 PC tail 3A  
#20 crimp (AWG 26/28) 3A  
#22 crimp 5A  
Power (wire size #8) 40A  
Power (wire size #10) 30A  
Power (wire size #12) 20A  
Power (wire size #14) 15A  
Power (wire size #16) 10A

### • Contact resistance Rcr max.

(at rated current):

#20 (under 7.5A)	5mΩ
#22 PC tail (under 3A)	10mΩ
#22 crimp (under 5A)	5mΩ
#20 crimp AWG 26/28 (under 3A)	5mΩ
#20 crimp (under 7.5A)	5mΩ
Coax (see rated current charac.)	7mΩ
Power (see rated current charac.)	7mΩ

### • Contact resistance Rcl max.

(low level current, under 10 mA):

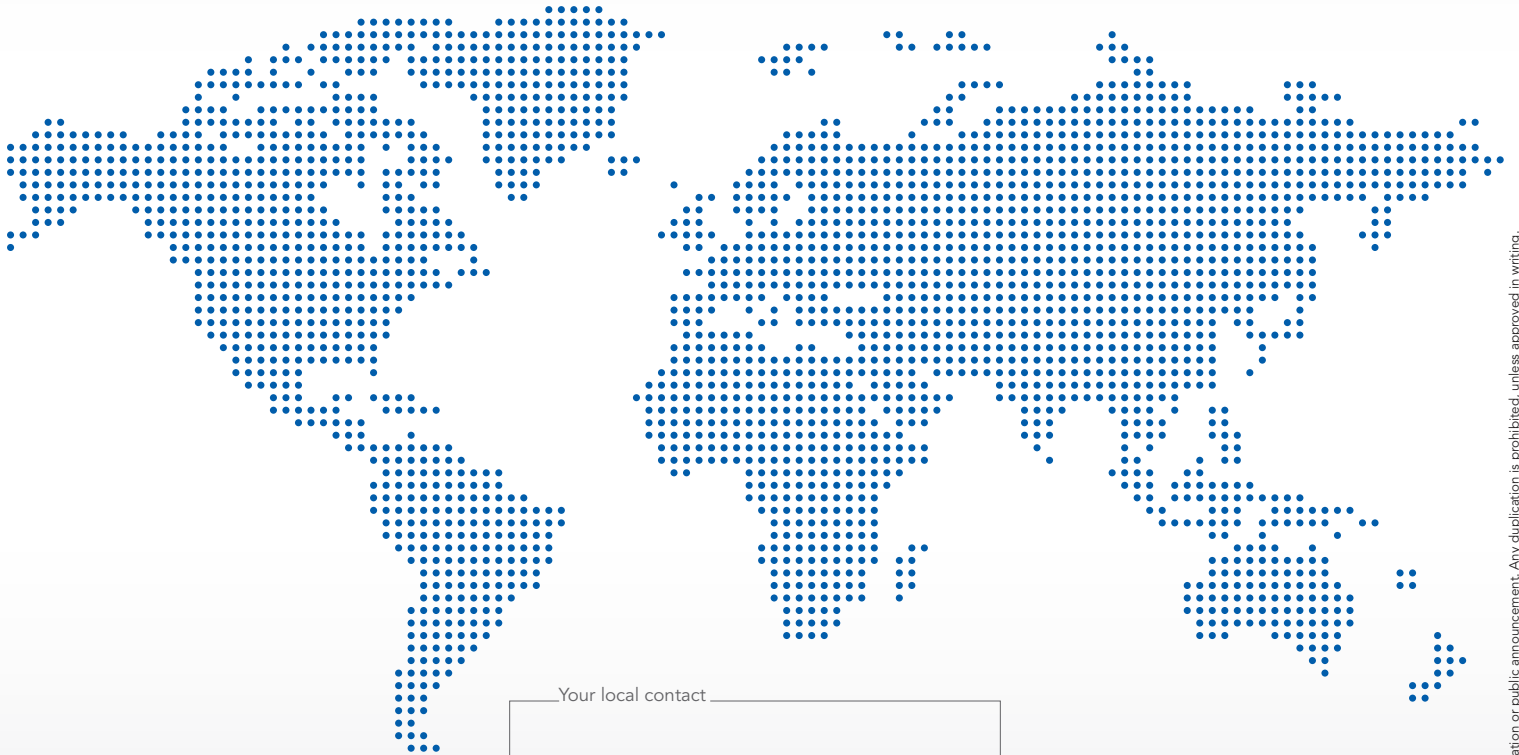
#20 contacts	6mΩ
#22 contacts	6mΩ
Coax (center and outer)	8.5mΩ
Power	2.5mΩ

### Environmental

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

- **Operating temperature:** -55°C to +125°C
- **Storage temperature:** 1000h/125°C
- **Thermal shock:** from -55°C to +125°C
- **Damp heat:** 10 cycles 24h
- **Vacuum test (125°C/24h):** 10<sup>-6</sup> Torr

# Reliable People, Reliable Solutions



Your local contact



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